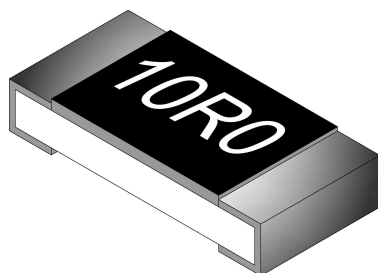


## ■ Thin Film Chip Resistor — TR Series



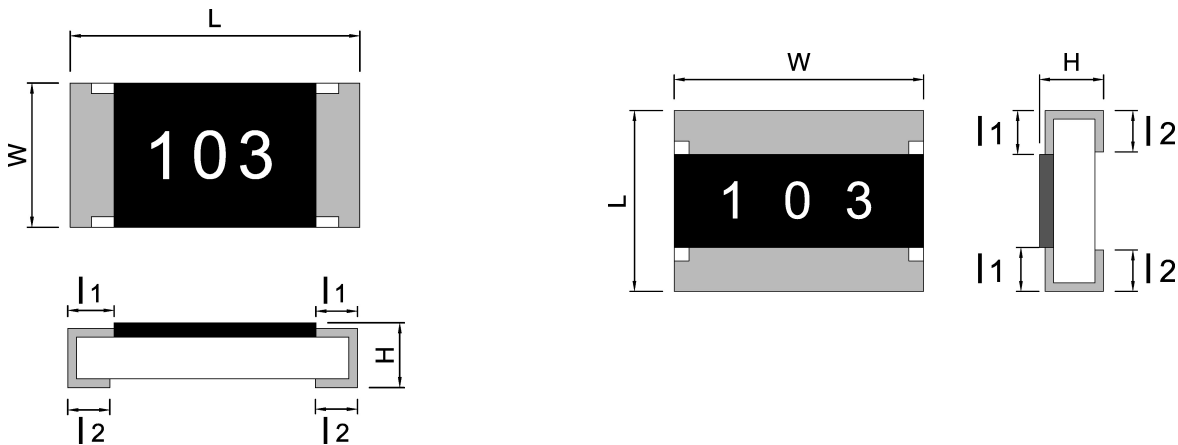
### ■ Application

- Medical equipments, Military equipments
- Converters
- Consumer products
- Communication devices
- Measurement instruments
- Printers

### ■ Features

- Tight tolerance from  $\pm 0.01\%$ ,  $\pm 0.1\%$ ,  $\pm 0.25\%$ ,  $\pm 0.5\%$ ,  $\pm 1\%$
  - Low T.C.R.  $\pm 10\text{ppm}$ ,  $\pm 25\text{ppm}$ ,  $\pm 50\text{ppm}$
-

■ Type Dimension



TR0402 / TR0603 / TR0805 / TR1206 /  
TR1210 / TR2010 / TR2512

TR1218

■ Dimension

Unit: mm

TYPE	L	W	H	l <sub>1</sub>	l <sub>2</sub>
TR0402	1.00 ± 0.10	0.50 ± 0.05	0.30 ± 0.05	0.15 ± 0.10	0.20 ± 0.10
TR0603	1.60 ± 0.20	0.80 ± 0.15	0.40 ± 0.10	0.30 ± 0.20	0.30 ± 0.10
TR0805	2.00 ± 0.20	1.25 ± 0.15	0.50 ± 0.15	0.30 ± 0.15	0.40 ± 0.15
TR1206	3.05 ± 0.10	1.60 ± 0.20	0.55 ± 0.15	0.40 ± 0.20	0.50 ± 0.20
TR1210	3.05 ± 0.10	2.50 ± 0.20	0.55 ± 0.15	0.50 ± 0.20	0.50 ± 0.20
TR2010	5.00 ± 0.20	2.50 ± 0.20	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
TR1218	3.10 ± 0.10	4.60 ± 0.10	0.55 ± 0.05	0.40 ± 0.20	0.50 ± 0.20
TR2512	6.30 ± 0.20	3.20 ± 0.20	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20

## Standard Electrical Specifications

TYPE	Rated Power at 70℃	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/℃)	Resistance Range			
					T(±0.01%) W(±0.05%)	B(±0.1%)	C(±0.25%) D(±0.5%)	F(±1%)
TR0402	0.031W	25V	50V	±10	-	40.2Ω~42K2Ω	40.2Ω~42K2Ω	40.2Ω~42K2Ω
				±25		10Ω~100KΩ	10Ω~100KΩ	10Ω~100KΩ
				±50		10Ω~1MΩ	10Ω~1MΩ	10Ω~1MΩ
TR0603	0.063W	50V	100V	±10	24.9Ω~100KΩ	10Ω~100KΩ	10Ω~100KΩ	10Ω~100KΩ
				±25		4.7Ω~332KΩ	4.7Ω~332KΩ	4.7Ω~332KΩ
				±50		4.7Ω~4M7Ω	4.7Ω~4M7Ω	1Ω~4M7Ω
TR0805	0.1W	100V	200V	±10	24.9Ω~100KΩ	10Ω~220KΩ	10Ω~220KΩ	10Ω~220KΩ
				±25		4.7Ω~3M32Ω	4.7Ω~3M32Ω	4.7Ω~3M32Ω
				±50		4.7Ω~3M32Ω	4.7Ω~3M32Ω	1Ω~3M32Ω
TR1206	0.125W	150V	300V	±10	24.9Ω~100KΩ	10Ω~220KΩ	10Ω~220KΩ	10Ω~220KΩ
				±25		4.7Ω~2M74Ω	4.7Ω~2M74Ω	4.7Ω~2M74Ω
				±50		4.7Ω~2M74Ω	4.7Ω~2M74Ω	1Ω~2M74Ω
TR1210	0.165W	150V	300V	±10	24.9Ω~100KΩ	10Ω~499KΩ	10Ω~499KΩ	10Ω~499KΩ
				±25		4.7Ω~1MΩ	4.7Ω~1MΩ	4.7Ω~1MΩ
				±50		4.7Ω~1MΩ	4.7Ω~1MΩ	1Ω~1MΩ
TR2010	0.25W	150V	300V	±10	24.9Ω~100KΩ	10Ω~499KΩ	10Ω~499KΩ	10Ω~499KΩ
				±25		4.7Ω~1MΩ	4.7Ω~1MΩ	4.7Ω~1MΩ
				±50		4.7Ω~1MΩ	4.7Ω~1MΩ	1Ω~1MΩ
TR1218	0.5W	150V	300V	±10	24.9Ω~100KΩ	10Ω~499KΩ	10Ω~499KΩ	10Ω~499KΩ
				±25		4.7Ω~1MΩ	4.7Ω~1MΩ	4.7Ω~1MΩ
				±50		4.7Ω~1MΩ	4.7Ω~1MΩ	1Ω~1MΩ
TR2512	0.5W	150V	300V	±10	24.9Ω~100KΩ	10Ω~499KΩ	10Ω~499KΩ	10Ω~499KΩ
				±25		4.7Ω~1MΩ	4.7Ω~1MΩ	4.7Ω~1MΩ
				±50		4.7Ω~1MΩ	4.7Ω~1MΩ	1Ω~1MΩ

- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : -55℃ ~ +155℃.

■ Parts Number Explanation

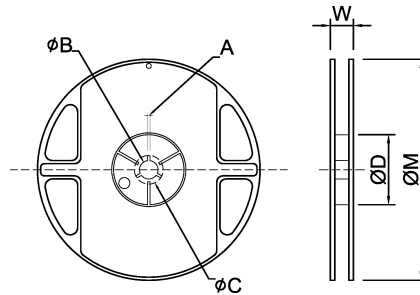
■ Example:

TR	0603	B	10K	P	05	
Product Type	Size (Inch)	Resistor Tolerance	Resistors Value	Package	Quantity	TCR / Power
	0402 0603 0805 1206 1210 2010 1218 2512	T : $\pm 0.01\%$ W : $\pm 0.05\%$ B : $\pm 0.1\%$ C : $\pm 0.25\%$ D : $\pm 0.5\%$ F : $\pm 1\%$		P、Q : Paper Taping E : Embossed Taping D : Packed in a Bag	01 : 1000PCS 02 : 2000PCS 04 : 4000PCS 05 : 5000PCS 10 : 10000PCS 20 : 20000PCS 40 : 40000PCS 50 : 50000PCS	$\pm 10\text{PPM}$ $\pm 25\text{PPM}$ $\pm 50\text{PPM}$ 0.25W 0.5W

## Appendix For SMD Chip Resistor

### ● Packaging Information

#### ◆ For TR Series

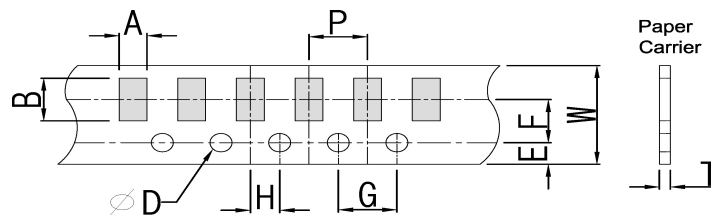


#### ■ Dimension

Unit: mm

TYPE	SIZE		A	$\phi B$	$\phi C$	$\phi D$	W	$\phi M$
0402	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
	13"	40K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
	13"	50K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
0603 0805 1206	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
	10"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	254±2.0
	13"	20K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
1210	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
2010/2512 1218	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0

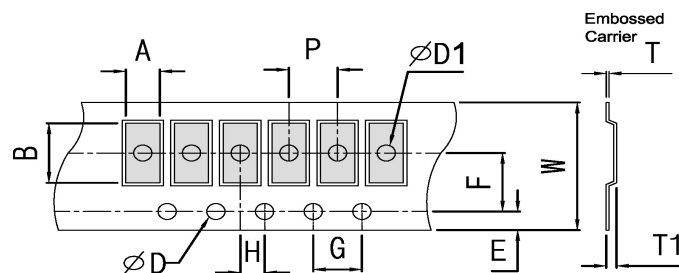
#### ■ Tapping Specification



#### ■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	$\phi D$	P
Paper Type	0402	0.70±0.10	1.20±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.45±0.10	+0.10 -0	2.0±0.1
	0603	1.05±0.20	1.80±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.60±0.10		4.0±0.1
	0805	1.55±0.20	2.30±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		
	1206	1.90±0.20	3.50±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		
	1210	2.85±0.20	3.50±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		



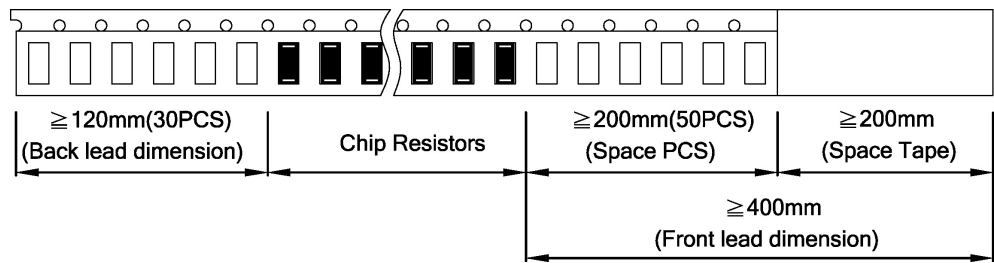
#### ■ Dimension

Unit: mm

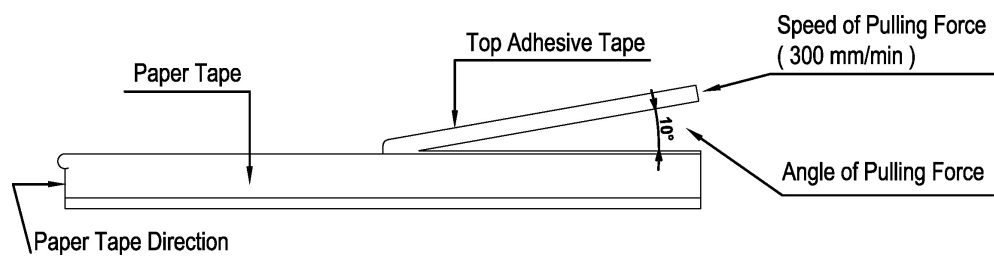
Packaging	Type	A	B	W	E	F	G	H	T	$\phi D$	$\phi D1$	T1	P
Embossed Type	2010	2.80±0.20	5.60±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10	+0.10 -0	1.50±0.10	0.85±0.15	4.0±0.1
	2512	3.40±0.20	6.70±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10		1.50±0.10	0.85±0.15	
	1218	3.30±0.20	4.60±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10		1.50±0.10	0.85±0.15	

■ Packing Material Data / Storage Data

■ Front & Back Lead Dimension

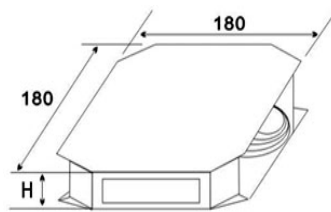


■ Top Adhesive Peel Off Strength : 10~70g

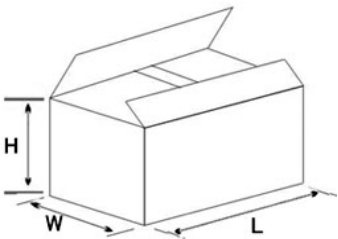


■ Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200

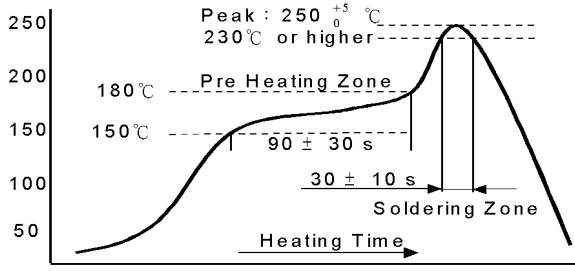


■ Storage Data :

Storage time at the environment temp: 25±5℃ & humidity: 60±20% is valid for one year from the date of delivery.

## ● Reliability Test and Requirement

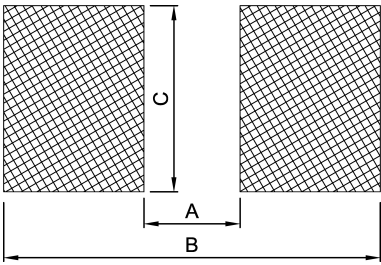
### ◆ For TR Series

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	TCR +155 °C , 25°C is the reference temperature	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	General : 2.5 times RCWV or Max. Overload voltage whichever is less for 5 seconds. High Power : 2.5 times RCWV or Max. Overload voltage whichever is less for 2 seconds.	$\pm(0.5\%+0.05\Omega)$
IR Reflow	Sony SS-00254	 <p>The graph shows a temperature profile for IR reflow. The y-axis represents temperature in °C (50 to 250), and the x-axis represents heating time. Key points include: a peak temperature of <math>250^{+5}_{-0}</math> °C (230°C or higher), a pre-heating zone at 180°C, a heating time of <math>90 \pm 30</math> s, and a soldering zone at 30 ± 10 s.</p>	$\pm(0.5\%+0.05\Omega)$
Leaching	Sony SS-00254-9	$260 \pm 5^\circ\text{C}$ for 30 seconds.	>95% Coverage
Soldering Heat	JIS C 5201-1 clause 4.18	$260 \pm 5^\circ\text{C}$ for 10 seconds.	$\pm(0.5\%+0.05\Omega)$
Temperature Cycling	JIS C 5201-1 clause 4.19	$-55^\circ\text{C}$ to $+155^\circ\text{C}$ , 5 cycles	$\pm(0.5\%+0.05\Omega)$
Electric Iron	Sony SS-00254-5	Preheating temperature : $350 \pm 10^\circ\text{C}$ Electric iron preheating time : $3+1/-0$ sec	$\pm(0.5\%+0.05\Omega)$
Resistance to Solvent	JIS C 5201-1 clause 4.29	The tested resistor be immersed into isopropyl alcohol of $20\sim 25^\circ\text{C}$ for 60 secs. Then the resistor is left in the room for 48 hrs.	$\pm(0.5\%+0.05\Omega)$
Load Life in Humidity	JIS C 5201-1 clause 4.24	$40 \pm 2^\circ\text{C}$ , 90~95% R.H. RCWV or Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	$\pm(0.5\%+0.05\Omega)$
Load Life (Endurance)	JIS C 5201-1 clause 4.25	$70 \pm 2^\circ\text{C}$ , RCWV or Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	$\pm(0.5\%+0.05\Omega)$
Terminal Bending Strength	JIS C 5201-1 clause 4.33	Bending once for 5 seconds D : TR Series 0402、0603、0805=5mm TR Series 1206、1210、=3mm TR Series 2010、2512、1218=2mm	$\pm(0.5\%+0.05\Omega)$
Insulation Resistance	JIS C 5201-1 clause 4.6	100V for 1 minute.	$\geq 10\text{G}\Omega$

● Temperature Coefficient of Resistance test to  $-55^\circ\text{C}$  is available on request

● General Information

■ Recommend Land Pattern Design ( For Reflow Soldering )

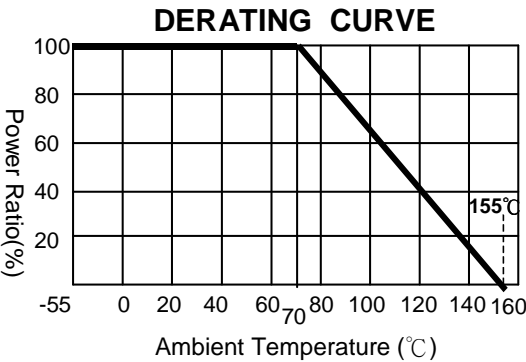


■ Dimension Unit: mm

Type Item	0402	0603	0805	1206	1210	2010	1218	2512
A	0.60	0.80	1.30	2.20	2.00	3.80	2.04	4.90
B	1.60	2.40	2.90	4.20	4.40	6.60	4.24	8.10
C	0.70	1.00	1.45	1.80	2.70	2.70	4.80	3.40

■ Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C. For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

■ Voltage Rating or Current Rating

Resistance Range:  $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV)=\sqrt{P\times R}$$

E=Rated voltage(V)  
P=Power rating(W)  
R=Nominal resistance( $\Omega$ )



R-Value	100	102	105	107	110	113	115	118	121	124	127	130	133	137	140	143	147	150	154	158	162	165	169	174
Code	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
R-Value	178	182	187	191	196	200	205	210	215	221	226	232	237	243	249	255	261	267	274	280	287	294	301	309
Code	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
R-Value	316	324	332	340	348	357	365	374	383	392	402	412	422	432	442	453	464	475	487	499	511	523	536	549
Code	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
R-Value	562	576	590	604	619	634	649	665	681	698	715	732	750	768	787	806	825	845	866	887	909	931	953	976
Code	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96

## ■ Standard Resistance Values in a Decade

Marking code:

1%: marking code, please refer to E96 and E24 data form as below

Ex: 120K, The marking code is 1203 in E24

121K, The marking code is 1213 in E96

Note: 0402 series resistor has no marking code.

Type: 0603 1% marking code, please refer to E-96 multiplier code.

E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48		
100	100	100	169	169	169	287	287	287	487	487	487	825	825	825		
101			172			291			493			835				
102	102		174	174		294	294		499	499		845	845			
104			176			298			505			856				
105	105	105	178	178	178	301	301	301	511	511	511	866	866	866		
106			180			305			517			876				
107	107		182	182		309	309		523	523		887	887			
109			184			312			530			898				
110	110	110	187	187	187	316	316	316	536	536	536	909	909	909		
111			189			320			542			920				
113	113		191	191		324	324		549	549		931	931			
114			193			328			556			942				
115	115	115	196	196	196	332	332	332	562	562	562	953	953	953		
117			198			336			569			965				
118	118		200	200		340	340		576	576		976	976			
120			203			344			583			988				
121	121	121	205	205	205	348	348	348	590	590	590					
123			208			352			597							
124	124		210	210		357	357		604	604		E24	E12		E6	E3
126			213			361			612			10	10		10	10
127	127	127	215	215	215	365	365	365	619	619	619	11				
129			218			370			626			12	12			
130	130		221	221		374	374		634	634		13				
132			223			379			642			15	15		15	
133	133	133	226	226	226	383	383	383	649	649	649	16				
135			229			388			657			18	18			
137	137		232	232		392	392		665	665		20				
138			234			397			673			22	22		22	22
140	140	140	237	237	237	402	402	402	681	681	681	24				
142			240			407			690			27	27			
143	143		243	243		412	412		698	698		30				
145			246			417			706			33	33		33	
147	147	147	249	249	249	422	422	422	715	715	715	36				
149			252			427			723			39	39			
150	150		255	255		432	432		732	732		43				
152			258			437			741			47	47		47	47
154	154	154	261	261	261	442	442	442	750	750	750	51				
156			264			448			759			56	56			
158	158		267	267		453	453		768	768		62				
160			271			459			777			68	68		68	
162	162	162	274	274	274	464	464	464	787	787	787	75				
164			277			470			796			82	82			
165	165		280	280		475	475		806	806		91				
167			284			481			816							

According to IEC publication 63